

Birck Tutorial: a practical guide to electrical characterization of materials

Birck Nanotechnology Center (BNC), Purdue University February 4, 2020

Dr. Neil Dilley , Dr. Nithin Raghunathan – *research scientists, BNC* Prof. Joerg Appenzeller – *ECE, Purdue University* Dr. David Daughton , Dr. Jeff Lindemuth – *Lakeshore Cryotronics, Inc.*



program for tutorial



Welcome from Prof. Ali Shakouri (Director, BNC)	9:00 – 9:15 am
Prof. Joerg Appenzeller <i>(ECE)</i>	9:15 – 10:00 am
nanodevice characterization	
Dr. David Daughton (LakeShore Cryotronics, Inc.)	10:00 – 10:45 am
LakeShore probe stations: cryogenics, magnetic fields	
low current measurements	
BREAK	10:45 – 11:00 am
Dr. Nithin Raghunathan <i>(BNC)</i>	11:00 – 11:45 am
Overview of Birck's fleet of probe stations	
Using Kelvin probes	
wire bonding practical guidance	
dicing saws	
LUNCH (provided), TOURS	11:45 am – 1:00 pm
Dr. Jeff Lindemuth (Lakeshore Cryotronics, Inc.)	1:00 – 1:30 pm
new FastHall measurement technique	
Dr. Neil Dilley <i>(BNC)</i>	1:30 – 2:15 pm
Testing electrical contacts	
Choosing measurement electronics	
BREAK	2:15 – 2:30 pm
PANEL DISCUSSION : Q&A, advice	2:30 – 3:00 pm

food is courtesy of:



ADVANCING SCIENCE

and

BNC Spintronics Lab

why this tutorial?

- Mentorship
- Community
- *practical* guidance, beyond textbook
- open to all levels of users





research scientists at BNC



Rosa Diaz Rivas – Electron Microscopy Staff Scientist *Expert in: SEM, TEM, E-TEM, E-STEM, HREELS* Ph.D., MSE, Arizona State U. (2010); Brookhaven; Okinawa <u>rdiazri@purdue.edu</u>; Ph. x61075; Ofc. BRK 1272

Neil Dilley – Research Scientist Expert in: magnetic measurements, cryogenics, outreach Ph.D., Physics, UC San Diego (1999); Quantum Design, Inc. ndilley@purdue.edu; Ph. x66080; Ofc. BRK 1010



Nick Glassmaker – Research Scientist Expert in: roll to roll, polymer processing, mechanical testing Ph.D., ME, Cornell (2004); DuPont

nglassma@purdue.edu ; Ph. x44312 ; Ofc. BRK 1010

Alexei Lagoutchev – Senior Research Scientist Expert in: lasers and almost anything optical PhD, Physics/Math (1993), Inst. Gen. Physics, Russia; Taiwan lagutch@purdue.edu, Ph. x6539; Ofc. BRK 1276

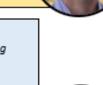


Ye Mi – Research Scientist Expert in: R2R characterization, tomography, two-phase flow Ph.D., Nuclear Eng., Purdue (1998); En'Urga, Inc. yemi@purdue.edu; Ph. x68253; Ofc. BRK 1019

Charilaos (Harris) Mousoulis -- Senior Research Scientist Expert in: BioMEMS, integrated sensor design, IoT systems Ph.D., ECE, Purdue (2012); cmousoul@purdue.edu; Ph. x49938; Ofc. BRK 1268

Nithin Raghunathan – Research Scientist Expert in: MEMS, wireless devices, electrical characterization Ph.D., ECE, Purdue (2014); nithin@purdue.edu; Ph. x67326; Ofc. BRK 2038

Dmitry Zemlyanov - Senior Research Scientist Expert in: Surface Science Ph.D., Physics/Math, Novosibirsk State Univ. (1995); dzemlian@purdue.edu; Ph. x62457; Ofc. BRK 1274



We are here to help, please use us!



before doing anything, consider...

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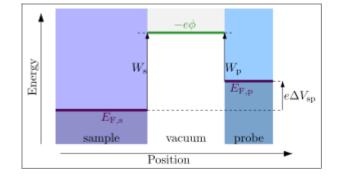
- □ What am I trying to learn?
- □ What is anticipated signal level?
- □ Which electronics can measure this signal?
- □ Which is the best instrument? B-field, temperature, cable guarding...
- **D**...then you can start planning you sample design!

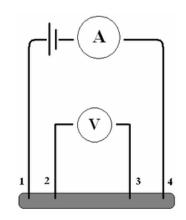
Early discussion with PI, research scientist, or visit to library is best investment!





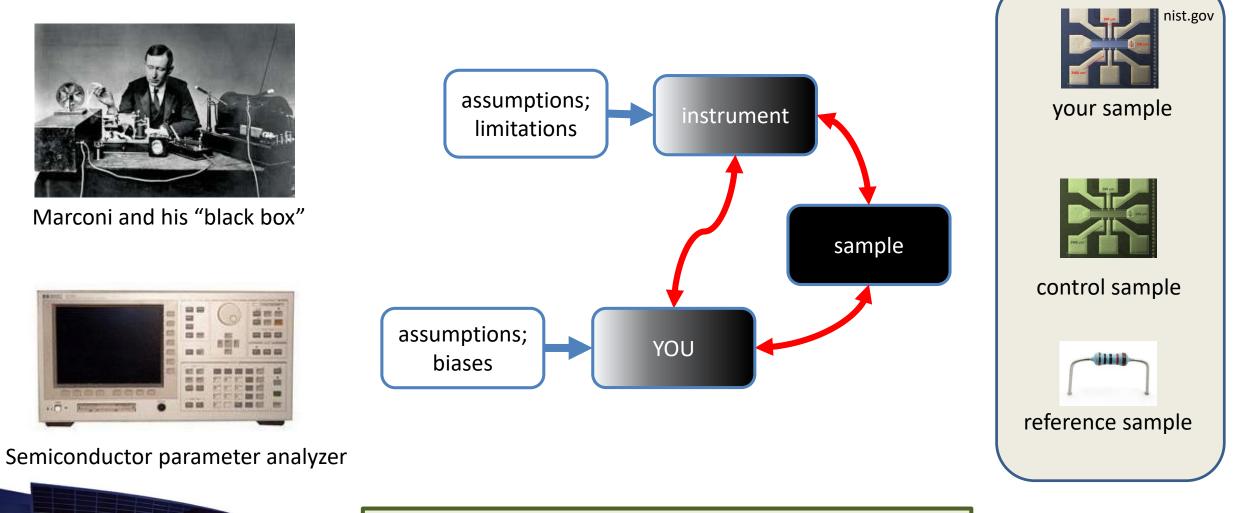
Kelvin probing: non-contact, measures diff. in work fn. Between materials, generate charge Q = C*deltaPsi In Probe stations, "Kelvin probes" refer to separating the force and sense probes (= 4-probe measurement) Wikipedia, "4-terminal sensing": "Four-terminal sensing is also known as Kelvin sensing, after William Thomson, Lord Kelvin, who invented the Kelvin bridge in 1861 to measure very low resistances using fourterminal sensing. Each two-wire connection can be called a Kelvin connection. A pair of contacts that is designed to connect a force-andsense pair to a single terminal or lead simultaneously is called a Kelvin contact. A clip, often a crocodile clip, that connects a force-and-sense pair (typically one to each jaw) is called a Kelvin clip."





the "black boxes" effect:

they are everywhere!



Do you know what you're measuring? It's easy to be fooled!

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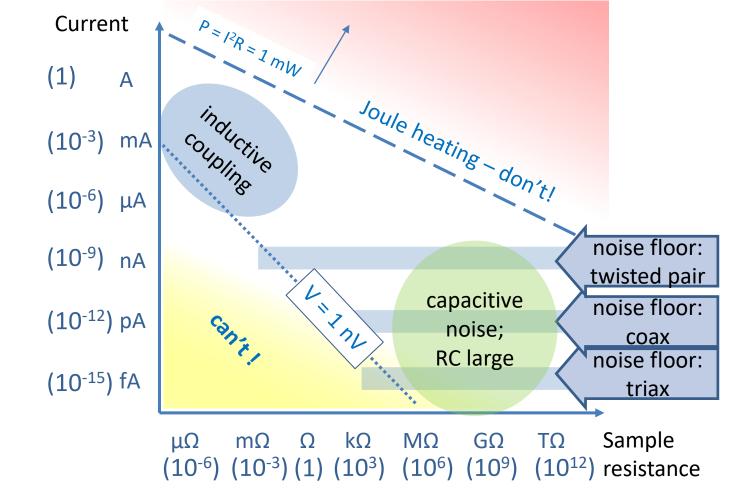
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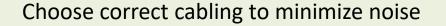
playground for electrical characterization



best inductive screening









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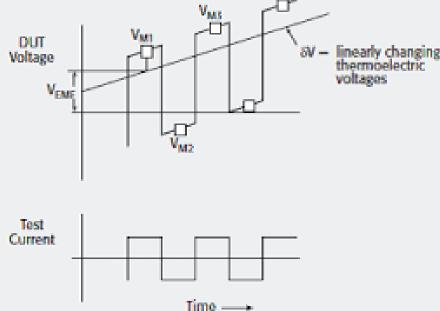
modulate the drive to cancel offsets

Gets rid of:

- thermoelectric EMFs
- amplifier drift
- anything *slow* or independent of *sign* of the drive •
- still looking at DC signals
- for best sensitivity, use a "lock-in amplifier"

DUT Voltage linearly cha thermoelectri VEM Test Current

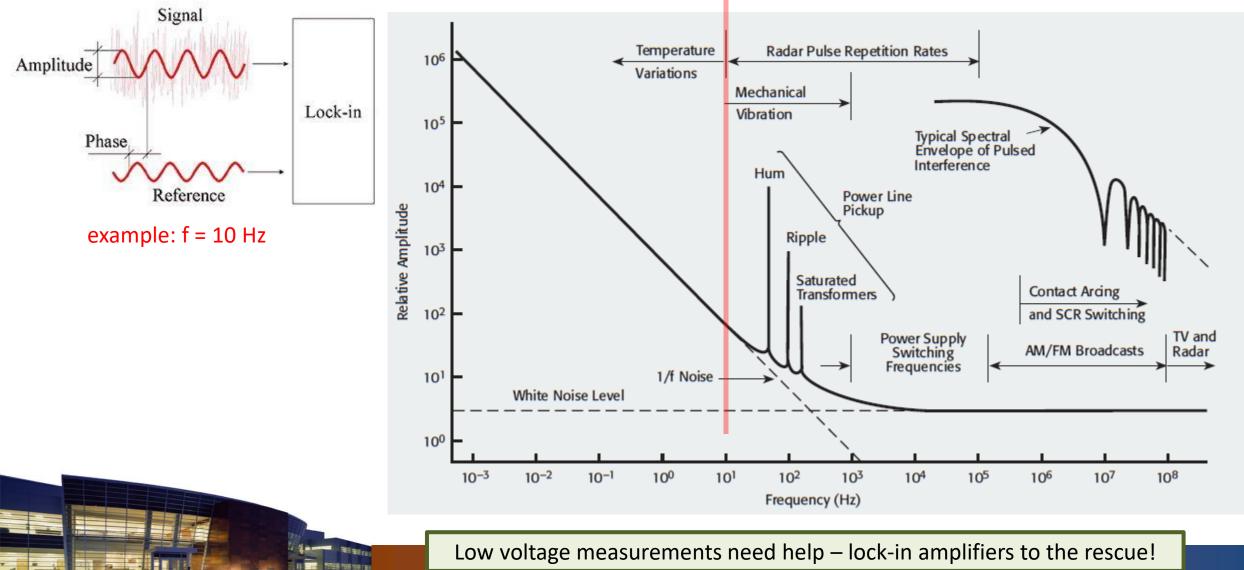
modulation is a "must" for low resistance measurements





why use a lock-in? "narrow banding"

DC measurements catch wide range of frequencies, but lock-in only sees red band

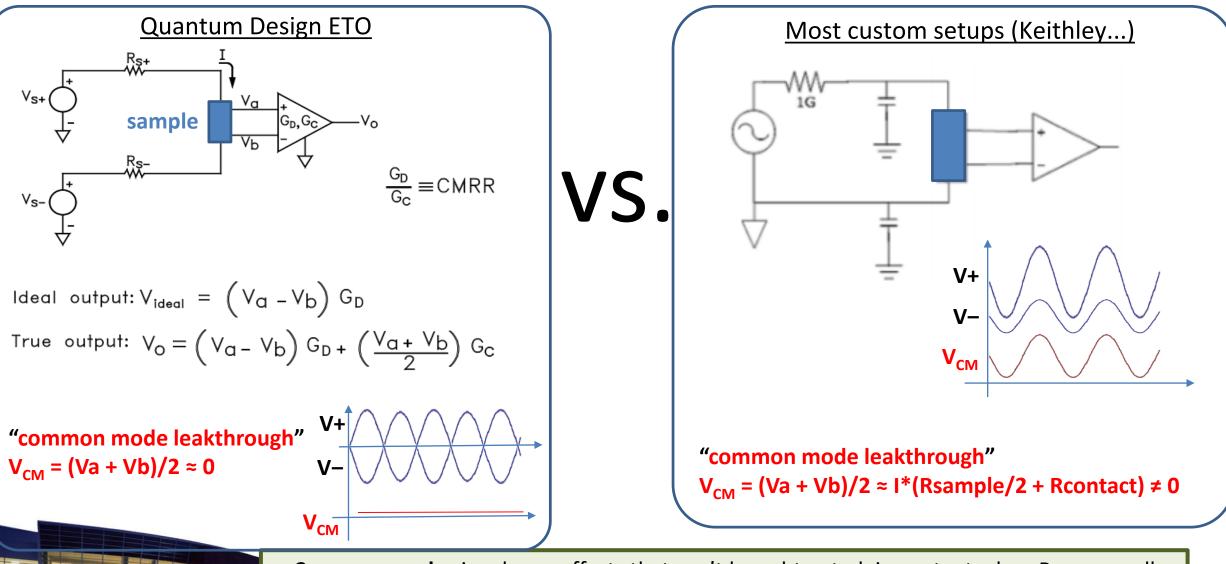


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"symmetric" drive is best

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Common mode signals are offsets that can't be subtracted, important when R_{sample} small

symmetric drive also improves noise

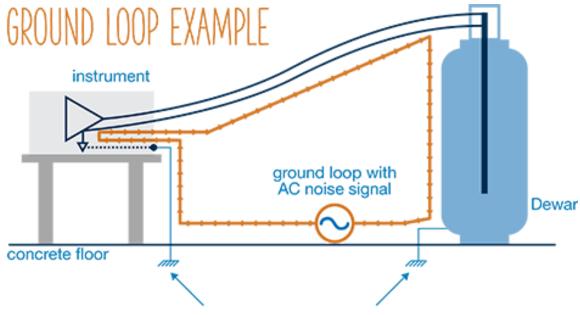


Fig A Fig B ₩ŀ w 1G 1G Most custom setups BAD **BETTER** Fig C Legend MM Analog gnd (quiet) 1G Chamber gnd (noisy) -Quantum Design ETO Wiring stray capacitance ww 1G DUT Device under test BEST (e.g. 1k)

balanced source impedance cancels the noise

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avoiding ground loops



Earth grounds at different potential cause current flow (noise)

Make a table (this one from BNC Wiki):

BNC switchbox				External electronics (SMUs)		
Sample	DIP	Ctr	Shld	Gnd	Shld	Make&Model ; cable connections ; comments
contact		(F/G)	(F/G)	Ref.	Fn.	
GND wire for box (green) = G				Looped back to switchbox body		
l+	1	F	G	Y	I-	K6221 triax-BNC;
l-	2	F	G		Х	(connects to 6221 through cable to I+)
V+	15	F	G		F	SR830 A
V-	16	F	G		F	SR830 B
Measurement: Hall bar using "A-B" mode on SR830;						

K6221 lock-in trigger: from 6221 TRIGGER LINK pins 3 & 8 (8=digital common) to BNC to SR830 REF IN.

Set up trigger: config/wave/phasemkr. Phase marker = enabled, phase = 180 deg, pin=3.

Using Signal Ground as Gnd Ref: output low=earth ground (Sec. 2-6 of 6221 manual)

set Triax/Inner Shield = Guard (this won't be used when converting triax/BNC)

SR830: float the shields ("Ground" button) in Signal Input section on front panel.

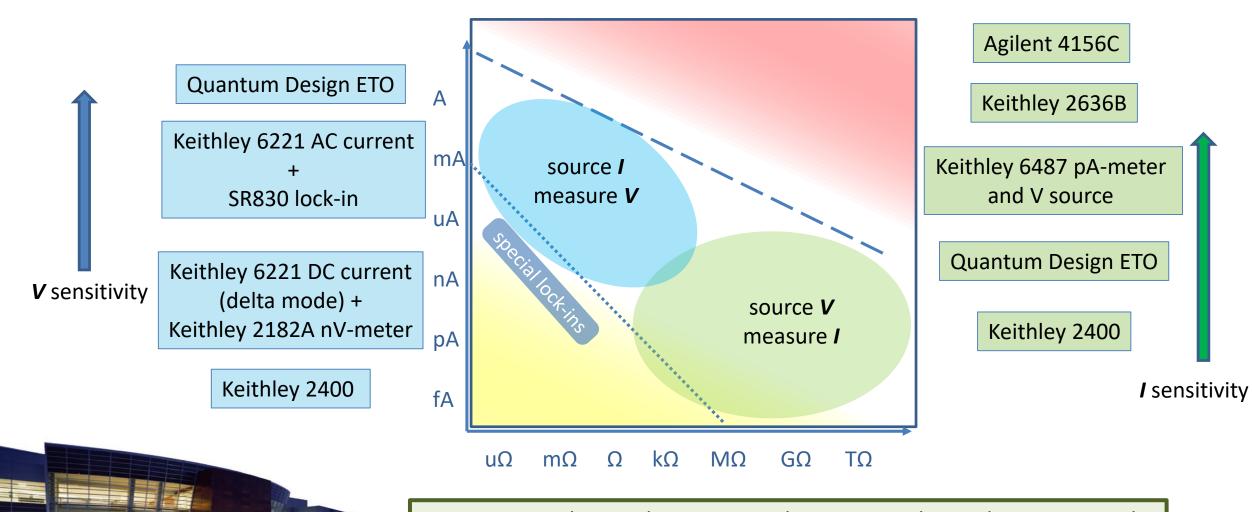
LEGEND: **F** = float ; **G** = ground ; **X** = not connected ; **ban** = banana plug



Choose the quietest ground reference as the ONLY ground

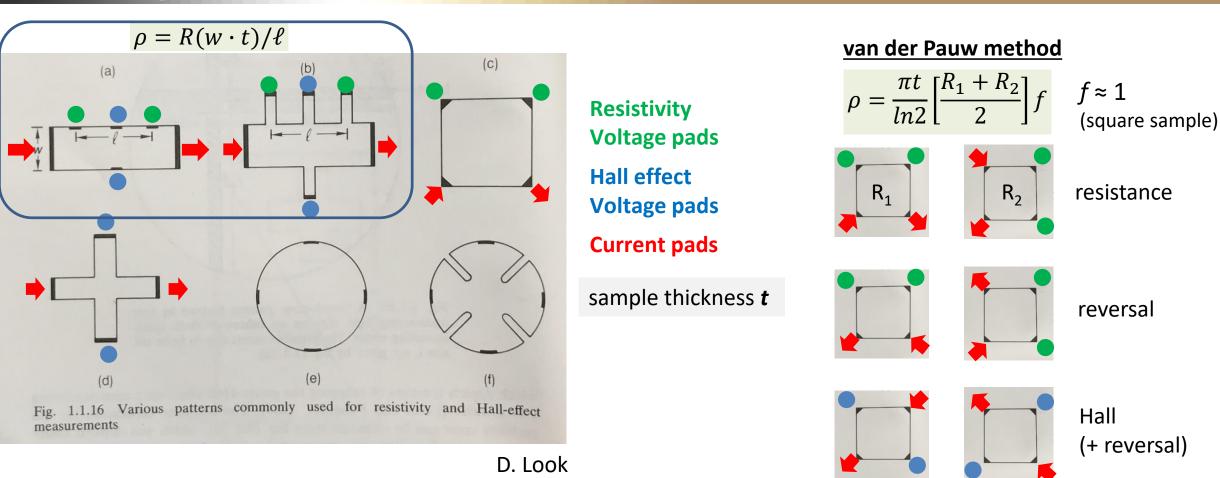
selecting electronics





Now you can choose electronics, probe station and start designing sample

sample geometry: 4-wire measurements



4-wire ("Kelvin") method removes many (but not all!) contact issues

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Semiconductor

Melai

contacting your sample

"what should be the simplest part of a Hall-effect measurement, namely, putting on the contacts, is often the most troublesome."

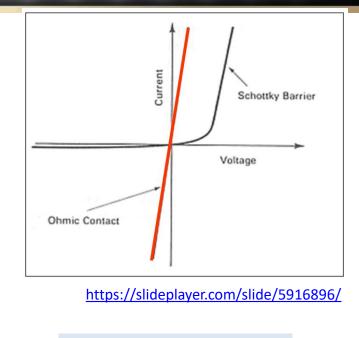
- D.C. Look, speaking about GaAs

Example:

- Plasma clean sample surface
- evaporate Ti-Au contacts
- Au wire bond OR probe station

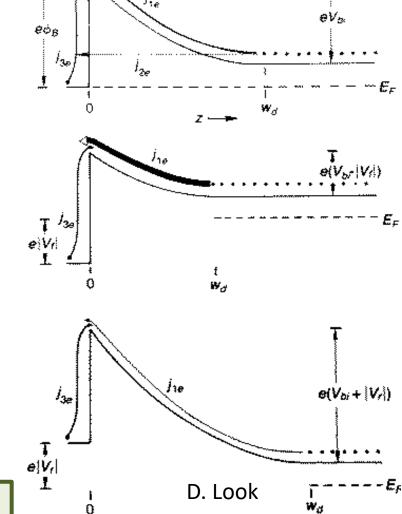
Notes:

- Ohmic contacts
- I-V curve is proof!
- check again at low T



Some methods to try:

- 1. wire bond
- 2. (ultrasonic) solder
- 3. pressed indium
- 4. silver epoxy
- 5. press contacts
- 6. silver paint



Sample contacts are your research project, not a distraction

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references

- The Hall Effect and Related Phenomena, E. H. Putley
- Electrical Characterization of GaAs materials and Devices, David C. Look
- Low Level Measurements Handbook, 7th Edition, Keithley Inc.,
- <u>www.qdusa.com</u>Application Notes :
 - 1584-201 (common mode leakthrough)
 - 1584-202 (inductive cross-talk)
 - 1070-212 (probe for ESD-sensitive devices)
- The Art of Electronics, Horowitz and Hill
- BNC Wiki page for Electrical and Magnetic Properties: <u>https://wiki.itap.purdue.edu/x/NgRVB</u>

Other Resources

- M. Lundstrom: ECE 656 class notes; Fundamentals of Carrier Transport; <u>https://nanohub.org/groups/ece656_f17</u>
- simulations on nanoHUB ...
 - e.g., Optimized Workflow for Electronic and Thermoelectric Properties <u>https://nanohub.org/resources/owetp/about</u>
- M. Alam: ECE 695A Reliability Physics of Nanotransistors, https://nanohub.org/resources/16560
- M. Alam: ECE 695E: An Introduction to Data Analysis, Design of Experiment, and Machine Learning https://nanohub.org/resources/28817
- Electric Contacts: Theory and Application, Ragnar Holm
- Electrical Contacts, Braunovic et al.